

FR-AF862-05450 to 08500

Thank you for choosing this Mitsubishi inverter base unit.

This Installation Guideline provides handling information and precautions for use of this product. Incorrect handling might cause an unexpected fault. Before using this product, always read this Installation Guideline carefully to use this product correctly.

In addition, carefully read the Instruction Manual (Startup) enclosed with the separate control circuit board. Do not use this product until you have a full knowledge of the product, safety information, and instructions. Please forward this Installation Guideline to the end user.

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# **1** Introduction

Thank you for choosing this Mitsubishi Inverter base unit.

This Installation Guideline explains how to set up an inverter base unit and a separately sold control circuit board.

Read this Installation Guideline carefully to use this product correctly.

Please forward this Installation Guideline to the end user.

# **2** Outline

The FR-AF800 is a base unit of the inverter.

A base unit is a main circuit section of the inverter, where three-phase AC power is converted to DC power and then converted to any three-phase AC power.

A control circuit board is a control circuit section which controls the inverter.

A base unit alone cannot be operated.

By combining the base unit and a separately sold control circuit board, they function as an inverter.





- The product made up of a base unit and a control circuit board complies with UL and EC directives (CE mark).
- If a combination of the base unit and control circuit board is not correct, an inverter fault (E.PE2) occurs, disabling the inverter operation.

# **3** Product Check

#### Base unit



#### Accessory

- · Installation guideline (this guideline)
- For the FR-AF8[]-[]-U6, BCN-C22005-721 and BCN-C22005-742 (Instruction Manual Supplement) are enclosed.

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#### Control circuit board accessory

4 Product Check

	1	
control circuit board 1	Control circuit terminal block 1	Sticker1
		FR-CA80-[]-[]-60
		A800
		FR-CF80-11-160
		F800
		FR-CA80-[]-E[]-60
		CC-Línk IE <b>E</b> ield Basic A800-E
		FR-CF80-[]-E[]-60
		CC-Línk IE Bield Basic F800-E
Cable1	Mounting screw (M3 × 6mm)	Earth plate1*2
	2(3*1)	
		No Lo
	(B) (B)	
	<u> </u>	
Earth cable 1*2	Instruction Manual1*3	CD1*3

- \*1 For the FR-CA80-[]-E[]-[] and the FR-CF80-[]-E[]-[], three mounting screws are supplied.
- \*2 For the FR-CA80-[]-E[]-[] and the FR-CF80-[]-E[]-[], this accessory is supplied.
- \*3 For the Instruction Manual and CD related to the inverter model in combination with the base unit and the control circuit board, refer to page 6.

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### Combination of the inverter and the Instruction Manual

The Instruction Manual and CD related to the inverter model in combination with the base unit and the control circuit board are shown below.

<b>Inverter</b> model	CI D seted	Base mait	Control	Reference manua	_	
as a result of combination	ourrent	model	circuit board model	Manual name	Manual number	CD-ROM
FR-A820-[]-1-60	01540 to 03160	FR-AF820-[]-60	FR-CA80-01-1-60			
FR-A820-[]-1-U6	03800, 04750	FR-AF820-[]-U6	FR-CA80-02-1-60			
FR-A840-[]-1-60	00770 to 01800	FR-AF840-[]-60	FR-CA80-01-1-60	A800 INSTRUCTION MANUAL	E 0600103	
FR-A840-[]-1-U6	02160 to 06830	FR-AF840-[]-U6	FR-CA80-02-1-60	(STARTUP)	10-000433	
	00770 to 01800		FR-CA80-01-2-60			BKO-CA2250
LK-A040-1-2-00	02160 to 06830	FR-AF84U-[]-DU	FR-CA80-02-2-60			
FR-A842-[]-1-U6		FR-AF842-[]-U6	FR-CA80-02-1-60	FR-A802		
FR-A842-[]-2-60	07700 to 12120	FR-AF842-[]-60	FR-CA80-02-2-60	(SEPARALED CONVERTER TYPE) INSTRUCTION MANUAL (HARDWARE)	IB-0600534ENG	
	00680, 01080		FR-CA80-01-1-60	FR-A860 (600V CLASS SPECIFICATION		
FR-A860-[]-1-60	01440 to 04420	FK-AF860-[]-60	FR-CA80-02-1-60	INVERTER) INSTRUCTION MANUAL (STARTUP)	IB-0600562ENG	
FR-A862-[]-1-60	05450 to 08500	FR-AF862-[]-60	FR-CA80-02-1-60	FR-A862 (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL (HARDWARE)	IB-0600571ENG	
FR-A820-[]-E1-60	01540 to 03160	FR-AF820-[]-60	FR-CA80-01-E1-60			
FR-A820-[]-E1-U6	03800, 04750	FR-AF820-[]-U6	FR-CA80-02-E1-60			
FR-A840-[]-E1-60	00770 to 01800	FR-AF840-[]-60	FR-CA80-01-E1-60	A800-E INSTRUCTION MANUAL		
FR-A840-[]-E1-U6	02160 to 06830	FR-AF840-[]-U6	FR-CA80-02-E1-60	(STARTUP)	0700000-01	
	00770 to 01800	ED AF010 II 60	FR-CA80-01-E2-60			BKO-CA2486
LK-A04U-[]-E2-0U	02160 to 06830	FR-AF04U-[]-DU	FR-CA80-02-E2-60			
FR-A842-[]-E1-U6		FR-AF842-[]-U6	FR-CA80-02-E1-60	FR-A802-E		
FR-A842-[]-E2-60	07700 to 12120	FR-AF842-[]-60	FR-CA80-02-E2-60	(SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL (HARDWARE)	IB-0600631ENG	
	00680, 01080		FR-CA80-01-E1-60	FR-A860-E (600V CLASS		
FR-A860-[]-E1-60	01440 to 04420	FR-AF860-[]-60	FR-CA80-02-E1-60	SPECIFICATION INVERTER) INSTRUCTION MANUAL (STARTUP)	IB-0600638ENG	
FR-A862-[]-E1-60	05450 to 08500	FR-AF862-[]-60	FR-CA80-02-E1-60	FR-A862-E (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL (HARDWARE)	IB-0600639ENG	

Manual name     Manual number     CU-       F800 INSTRUCTION MANUAL     IB-0600545     BKO-C       F820 (STARTUP)     IB-0600550ENG     BKO-C       FR-F802 (SEPARATED CONVERTER     IB-0600550ENG     BKO-C       FR-F802 (SEPARATED CONVERTER     IB-0600550ENG     BKO-C       FR-F802 (SEPARATED CONVERTER     IB-0600588ENG     BKO-C       FR-F803 (SEPARATED CONVERTER     IB-0600688ENG     BKO-C       FR-F803 (SEPARATED CONVERTER     IB-0600688ENG     BKO-C       FR-F804 (600V CLASS SPECIFICATION     IB-0600688ENG     BKO-C       FR-F805 (SEPARATED CONVERTER     IB-0600688ENG     BKO-C       FR-F805 (SEPARATED CONVERTER     IB-0600688ENG     BKO-C       O     FRATUP)     IB-06006433     BKO-C       O     FRADWARE)     IB-0600648ENG     BKO-C       O     FRADWARE)     IB-0600648ENG     BKO-C       O     FRADWARE)     IB-0600648ENG     BKO-C       O     FRADWARE)     IB-0600648ENG     BKO-C       O     FRFF80-E (SEPARATED CONVERTER     IB-0600648ENG     BKO-C       O     F	Referenc	Control		Base unit
F800 INSTRUCTION MANUAL (STARTUP) IB-0600545 BKO-C   F802 (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL TYPE) INSTRUCTION MANUAL IB-060058BENG BKO-C   FR-F802 (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL IB-0600688ENG BKO-C   FR-F802 (SEPARATED CONVERTER INVERTER) INSTRUCTION MANUAL IB-0600688ENG BKO-C   0 FR-F802 (SEPARATED CONVERTER (HARDWARE) IB-0600688ENG BKO-C   0 FR-F802 (SEPARATED CONVERTER (HARDWARE) IB-0600688ENG BKO-C   0 FR0-C FR-F802 (SEPARATED CONVERTER (HARDWARE) IB-0600688ENG BKO-C   0 FR0-C FR-F802 (SEPARATED CONVERTER (HARDWARE) IB-0600648ENG BKO-C   0 FR-F802 (SEPARATED CONVERTER HARDWARE) IB-0600631ENG BKO-C   0 FR-F802 (SEPARATED CONVERTER HARDWARE) IB-0600631ENG BKO-C   0 FR-F802 (SEPARATED CONVERTER HARDWARE) IB-0600631ENG BKO-C   0 FR-F802 (SEPARATED CONVERTER HARDWARE) IB-0600632ENG BKO-C	Manual name	circuit board model		model
F800 INSTRUCTION MANUAL     IB-0600545     BKO-C       FR-F802 (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL     IB-0600550ENG     BKO-C       FR-F802 (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL     IB-0600658ENG     BKO-C       FR-F802 (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL     IB-0600658ENG     BKO-C       FR-F802 (SEPARATED CONVERTER INVERTER) INSTRUCTION MANUAL     IB-0600638ENG     BKO-C       0     FR-F802 (SEPARATED CONVERTER (HARDWARE)     IB-0600638ENG     BKO-C       0     FR0-E     IB-0600638ENG     BKO-C       0     F800-E INSTRUCTION MANUAL     IB-0600638ENG     BKO-C       0     FRF-F802-E (SEPARATED CONVERTER     IB-0600631ENG     BKO-C<				FR-AF820-[]-60
FR-F802 (SEPARATED CONVERTER (STARTUP) IB-0600545 BKO-C   FR-F802 (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL IB-0600550ENG BKO-C   FR-F803 (SEPARATED CONVERTER (STARTUP) IB-0600658ENG BKO-C   FR-F804 (SEPARATED CONVERTER (STARTUP) IB-0600638ENG BKO-C   TR-F805 (SEPARATED CONVERTER (STARTUP) IB-0600638ENG BKO-C   TR-F805 (SEPARATED CONVERTER (STARTUP) IB-0600638ENG BKO-C   FR-F805 (SEPARATED CONVERTER (HARDWARE) IB-0600638ENG BKO-C   0 F800-E INSTRUCTION MANUAL (HARDWARE) IB-0600638ENG BKO-C   1 F800-E INSTRUCTION MANUAL (HARDWARE) IB-0600638ENG BKO-C   0 FR-F802-E (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL (STARTUP) IB-06006433 BKO-C   1 FR00-E INSTRUCTION MANUAL (STARTUP) IB-0600648ENG BKO-C   1 FR00-E INSTRUCTION MANUAL (STARTUP) IB-0600648ENG BKO-C   1 FRF-F802-E (SEPARATED CONVERTER IB-0600691ENG IB-0600691ENG BKO-C   1 FRF-F802-E (SEPARATED CONVERTER IB-0600691ENG IB-0600691ENG IB-0600691ENG   1 FRF-F802-E (SEPARATED CONVERTER IB-0600692ENG IB-0600692ENG IB-0600692ENG		00-0-10-00-00-01-0-01		FR-AF820-[]-U6
Image: bit of the sector of	(STARTUP)	FR-CF80-01-2-60	_	EP A F840 F1 60
FR-F802 (SEPARATED CONVERTER (HAPE)) INSTRUCTION MANUAL     IB-0600550ENG       FR-F802 (SEPARATED CONVERTER (HAPE)) INSTRUCTION MANUAL     IB-0600588ENG       FR-F800 (600V CLASS SPECIFICATION INVERTER) INSTRUCTION MANUAL     IB-0600688ENG       TFR-F802 (SEPARATED CONVERTER (STARTUP)     IB-0600688ENG       FR-F800 (600V CLASS SPECIFICATION (STARTUP)     IB-0600688ENG       FR-F802 (SEPARATED CONVERTER (HARDWARE)     IB-0600688ENG       F800-E INSTRUCTION MANUAL (HARDWARE)     IB-0600688ENG       F800-E INSTRUCTION MANUAL (HARDWARE)     IB-0600643       F800-E INSTRUCTION MANUAL TYPE) INSTRUCTION MANUAL TYPE) INSTRUCTION MANUAL (STARTUP)     IB-0600643       FR-F802-E (SEPARATED CONVERTER IB-0600648ENG     IB-0600648ENG       FR-F802-E (SEPARATED CONVERTER IB-0600648ENG     IB-0600648ENG       FR-F802-E (SEPARATED CONVERTER IB-0600648ENG     IB-0600648ENG       FR-F802-E (SEPARATED CONVERTER IB-0600691ENG     IB-0600691ENG       FR-F803-E (SEPARATED CONVERTER IB-0600692ENG     IB-0600692ENG				00-[]-0+01K-VI
FR-F802 (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL     IB-0600550ENG       TYPE) INSTRUCTION MANUAL     IB-0600588ENG       INVERTER? INSTRUCTION MANUAL     IB-0600688ENG       (STARTUP)     IB-0600688ENG       (FR-F802 E (SEPARATED CONVERTER TARDWARE)     IB-0600688ENG       (STARTUP)     IB-06006433       FR00-E INSTRUCTION MANUAL     IB-0600648ENG       (STARTUP)     IB-0600691ENG <			0	FR-AF840-[]-U
ITYPE) INSTRUCTION MANUAL IB-0600550ENG   FR-F80 (600V CLASS SPECIFICATION INVERTER?) INSTRUCTION MANUAL IB-0600688ENG   FR-F80 (500V CLASS SPECIFICATION (STARTUP) IB-0600688ENG   TFR-F80 (500V CLASS SPECIFICATION (STARTUP) IB-0600688ENG   TFR-F80 (500V CLASS SPECIFICATION (HARDWARE) IB-0600688ENG   FFR-F80 (500V CLASS SPECIFICATION (HARDWARE) IB-0600688ENG   F800-E INSTRUCTION MANUAL IB-0600688ENG   F800-E INSTRUCTION MANUAL IB-0600643   F800-E INSTRUCTION MANUAL IB-0600643   F800-E INSTRUCTION MANUAL IB-0600648ENG   F70000648ENG IB-0600648ENG   FR-F802 E (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL IB-0600648ENG   FR-F802 E (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL IB-0600691ENG   FR-F802 E (SEPARATED CONVERTER INSTRUCTION MANUAL IB-0600691ENG   INSTRUCTION MANUAL IB-0600691ENG   INSTRUCTION MANUAL IB-0600691ENG   INSTRUCTION MANUAL IB-0600692ENG	FR-F802 (SEPARATED CONV	FR-CF80-01-2-60	0	FR-AF842-[]-6
FR-F860 (600V CLASS SPECIFICATION INVERTER) INSTRUCTION MANUAL     IB-0600688ENG     BKO-G       TYPE) INSTRUCTION MANUAL     IB-0600688ENG     BKO-G       TYPE) INSTRUCTION MANUAL     IB-0600688ENG     BKO-G       IHARDWARE)     IB-0600688ENG     BKO-G       IHARDWARE)     IB-0600688ENG     BKO-G       IHARDWARE)     IB-0600688ENG     BKO-G       IHARDWARE)     IB-06006433     BKO-G       IHARDWARE)     IB-06006433     BKO-G       IHARDWARE)     IB-06006433     BKO-G       IHARDWARE)     IB-0600648ENG     BKO-G       IHARDWARE)     IB-0600691ENG     BKO-G       IHARDWARE)     IB-0600691ENG     BKO-G	TYPE) INSTRUCTION MANU/ (HARDWARE)	FR-CF80-01-3-60	9	FR-AF842-[]-U
INVERTER) INSTRUCTION MANUAL IB-0600688ENG   FR-F802 ESPEATED CONVERTER IB-0600689ENG   FR-F802 ESPEATED CONVERTER IB-0600689ENG   IVARDWARE) IB-0600689ENG   IMARDWARE) IB-06006433   IMARDWARE) IB-06006433   IMARDWARE) IB-06006433   IMARDWARE) IB-06006433   IMARDWARE) IB-06006433   IMARDWARE) IB-06006433   IMARDWARE) IB-06006436   IMARDWARE) IB-0600648ENG   IMARDWARE) IB-0600648ENG   IMARDWARE) IB-0600648ENG   IMARDWARE) IB-0600648ENG   IMARDWARE) IB-0600631ENG   IMARTUCTION MANUAL IB-0600631ENG   IMARTUCTION MANUAL IB-0600631ENG   IMARDWARE) IB-0600631ENG   IMARTUCTION MANUAL IB-0600691ENG   IMARTUCTION MANUAL IB-0600692ENG	FR-F860 (600V CLASS SPECI			
FR-F862 (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL IB-0600639ENG DOJACT   0 (HARDWARE) IB-0600639ENG BKO-0   0 (FR-F802-E INSTRUCTION MANUAL IB-06006433 BKO-0   0 (FR-F802-E (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL IB-0600643 BKO-0   0 (FR-F802-E (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL IB-0600648ENG BKO-0   0 FR-F802-E (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL IB-0600648ENG BKO-0   0 FR-F802-E (SEPARATED CONVERTER INSTRUCTION MANUAL IB-0600648ENG BKO-0   0 FR-F802-E (SEPARATED CONVERTER INSTRUCTION MANUAL IB-0600691ENG BKO-0   0 FR-F802-E (SEPARATED CONVERTER INSTRUCTION MANUAL IB-0600691ENG BKO-0   0 FR-F802-E (SEPARATED CONVERTER INSTRUCTION MANUAL IB-0600691ENG BKO-0	INVERTER) INSTRUCTION M (STARTUP)	FR-CF80-01-3-60	0	FR-AF860-[]-6
0     F800-E INSTRUCTION MANUAL     IB-0600643     BKO-C       0     F802-E (SEPARATED CONVERTER     IB-0600648ENG     BKO-C       0     FR-F802-E (SEPARATED CONVERTER     IB-0600648ENG     BKO-C       0     FR-F802-E (SEPARATED CONVERTER     IB-0600648ENG     BKO-C       1     TYPE) INSTRUCTION MANUAL     IB-0600648ENG     BKO-C       1     FR-F802-E (SEPARATED CONVERTER     IB-0600648ENG     BKO-C       1     FR-F802-E (SEPARATED CONVERTER)     IB-0600648ENG     BKO-C       1     INSTRUCTION INVERTER)     IB-0600691ENG     BKO-C       1     INSTRUCTION MANUAL (STARTUP)     IB-0600692ENG     BKO-C       1     INSTRUCTION MANUAL (STARTUP)     IB-0600692ENG     BKO-C	FR-F862 (SEPARATED CONV TYPE) INSTRUCTION MANU/ (HARDWARE)	FR-CF80-01-3-60	_	FR-AF862-[]-6(
0     F800-E INSTRUCTION MANUAL     IB-0600643     BKO-C       0     F802-E (SEPARATED CONVERTER     IB-0600648ENG     BKO-C       0     FR-F802-E (SEPARATED CONVERTER     IB-0600648ENG     BKO-C       0     FR-F802-E (SEPARATED CONVERTER     IB-0600648ENG     BKO-C       0     FR-F802-E (SEPARATED CONVERTER     IB-0600648ENG     BKO-C       0     FR-F80-E (GOV CLASS     IB-0600648ENG     BKO-C       0     IRSTRUCTION INVERTER)     IB-0600691ENG     BKO-C       0     FR-F80-E (SEPARATED CONVERTER     IB-0600691ENG     BKO-C       1     INSTRUCTION MANUAL     IB-0600692ENG     BKO-C		ED / E80 01 E3 60	_	FR-AF820-[]-60
0     F800-E INSTRUCTION MANUAL     IB-0600643     BKO-C       0     FR-F802-E (SEPARATED CONVERTER     IB-0600648ENG     BKO-C       0     TYPE] INSTRUCTION MANUAL     IB-0600648ENG     BKO-C       0     FR-F802-E (SEPARATED CONVERTER     IB-0600648ENG     BKO-C       0     FR-F802-E (SEPARATED CONVERTER     IB-0600648ENG     BKO-C       1     TYPE] INSTRUCTION MANUAL     IB-0600648ENG     BKO-C       1     INSTRUCTION INVERTER)     IB-0600691ENG     BKO-C       1     INSTRUCTION MANUAL     IB-0600691ENG     BKO-C       1     INSTRUCTION MANUAL     IB-0600691ENG     BKO-C       1     INSTRUCTION MANUAL     IB-0600692ENG     BKO-C			6	FR-AF820-[]-U
0 1 1 1 1 1 1 1 1 1 1 1 1 1	(STARTUP)	FR-CF80-01-E2-60	_	
0     FR-F802-E (SEPARATED CONVERTER     IB-0600648ENG       0     TYPE) INSTRUCTION MANUAL     IB-0600648ENG       0     FR-F80-E (600V CLASS     IB-0600648ENG       1     FR-F80-E (600V CLASS     IB-0600648ENG       1     FR-F80-E (600V CLASS     IB-0600691ENG       1     INSTRUCTION INVERTER)     IB-0600691ENG       1     INSTRUCTION MANUAL (STARTUP)     IB-0600692ENG       1     FR-F80-E (SEPARATED CONVERTER     IB-0600692ENG       1     HARDWARE)     IB-0600692ENG		ED / E80 01 E3 60		רת-ארס+ט-ון-טו
0     FR-F802-E (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL     IB-0600648ENG       0     FR-F802-E (600V CLASS FR-F806-E (600V CLASS SPECIFICATION INVERTER)     IB-0600648ENG       1     FR-F806-E (600V CLASS SPECIFICATION INVERTER)     IB-0600648ENG       0     FR-F806-E (600V CLASS INSTRUCTION MANUAL (STARTUP)     IB-0600691ENG       0     FR-F806-E (SEPARATED CONVERTER)     IB-0600692ENG       0     FR-F806-E (SEPARATED CONVERTER)     IB-0600692ENG       0     FR-F806-E (SEPARATED CONVERTER)     IB-0600692ENG			6	FR-AF840-[]-U(
0     ITYPE) INSTRUCTION MANUAL     IB-0600648ENG       1     IFAPEWARE)     IB-0600648ENG       5     FR-F80-E (600 CLASS     IB-0600691ENG       1     INSTRUCTION INVERTER)     IB-0600691ENG       1     INSTRUCTION MANUAL (STARTUP)     IB-0600691ENG       0     FR-F80-E (SEPARATED CONVERTER     IB-0600692ENG       1     INSTRUCTION MANUAL     IB-0600692ENG	FR-F802-E (SEPARATED CON	FR-CF80-01-E2-60	0	FR-AF842-[]-6
FR-F860-E (600V CLASS     IB-0600691ENG       SPECIFICATION INVERTER)     IB-0600691ENG       INSTRUCTION MANUAL (STARTUP)     IB-0600691ENG       FR-F865-E (SEPARATED CONVERTER     IB-0600692ENG       (HARDWARE)     IB-0600692ENG	I Y PE) INSTRUCTION MANU/ (HARDWARE)	FR-CF80-01-E3-60	16	FR-AF842-[]-I
SPECIFICATION INVERTER)     IB-0600691ENG       INSTRUCTION MANUAL (STARTUP)     IB-0600691ENG       FR-F862-E (SEPARATED CONVERTER     BKO-C       FR-F862-E (SEPARATED CONVERTER     IB-0600692ENG       (HARDWARE)     (HARDWARE)	FR-F860-E (600V CLASS			
FR-F862-E (SEPARATED CONVERTER TYPE) INSTRUCTION MANUAL (HARDWARE) (HARDWARE)	SPECIFICATION INVERTER) INSTRUCTION MANUAL (STA	ED // E9/ 01 E9 60	0	FR-AF860-[]-6
	FR-F862-E (SEPARATED COT TYPE) INSTRUCTION MANU/ (HARDWARE)		0	FR-AF862-[]-6

• If a combination of the base unit and control circuit board is not correct, an inverter fault (E.PE2) occurs, disabling the inverter operation.

## **4** Setting Up

### Removal of a base unit front cover (lower side)



- (a) When the mounting screws are removed, the front cover (lower side) can be removed.
- (b) With the front cover (lower side) removed, wiring of the main circuit terminals can be performed.

### Removal of a base unit front cover (upper side)



- (a) With the front cover (lower side) removed, loosen the mounting screws on the front cover (upper side). (These screws cannot be removed.)
- (b) Holding the areas around the installation hooks on the sides of the front cover (upper side), pull out the cover using its upper side as a support.

### Installing a control circuit board on a base unit

Install the control circuit board to the base unit.

Remove a sponge for protecting the connector pin of the control circuit terminals.



Install the control circuit board according to the following steps.



(a) Tilt the control circuit board, fit it into the hooks of the base unit, then lay it flat.



- (b) Fix it to the base unit with the supplied mounting screws.
- (c) Slide in the control terminal block unit from the bottom and connect it with the control circuit board.



(d) Tighten the screws on the control terminal block unit to fix it to the base unit.



(e) Connect the cable to the connector of the control circuit board and the connector on the upper right of the base unit. Route the cable through this hook.

(f)

For the FR-CA80/CF80-[]-E[] control circuit board, install the earth plate.



(f) Remove the mounting screw on the bottom left of the Ethernet board before installing the Ethernet board earth plate to the base unit.



- When a communication option is used, installation of the supplied earthing (grounding) cable is required. For the details on how to install it, refer to the supplied Instruction Manual (for the FR-CA80/CF80-[]-E[] control circuit board only).
- Make sure that the screws are tightened securely.

### Reinstallation of a base unit front covers



- (a) Insert the upper hooks of the front cover (upper side) into the sockets of the inverter. Securely install the front cover (upper side) to the inverter by fixing the hooks on the sides of the cover into place.
- (b) Tighten the mounting screw(s) at the lower part of the front cover (upper side).
- (c) Fasten the front cover (lower side) with the mounting screws.

### NOTE

• Fully make sure that the front covers are installed securely. Always tighten the mounting screws of the front covers.

### Applying a logo sticker

Apply a sticker provided with the control circuit board on the base unit as shown below.



### Completed

When set-up is completed, it can be used as the FR-A800 or FR-F800.

Refer to the Instruction Manual provided with the control circuit board for details of operation, specifications, etc.

# **5** Operation check for the safety stop function

After completing the work for "4. Setting up", be sure to perform the self-diagnostic test of the safety stop function and operation check.

If the operation check is not performed, the safety stop function may not operate properly.

For details of the safety stop function, refer to the Safety Stop Function Instruction Manual (BCN-A23228-001) contained in the enclosed CD-ROM.

### ♦ Self diagnostic test

The FR-A800/F800 inverter has the self-diagnostic test function at power-ON. If the FR-A800/F800 inverter outputs a fault signal (SA, E.SAF) at power-ON, take the action described below.

### Diagnostic

If a failure is detected, the FR-A800/F800 inverter outputs a fault signal and 'E.SAF' is indicated at the display. When the FR-A800/F800 inverter outputs a fault signal, take following actions.

If the inverter outputs the fault signal, observe the following procedure.

1) Check that the input signal logic is the same between S1-SIC and S2-SIC. If these are different, correct the input signal and reset the FR-A800/F800 inverter.

2) Disconnect the wires from terminals S1, S2, and SIC, then reset or turn OFF and ON the power. If the 'SA' is indicated on the operation panel, there is a failure in the system except for the FR-A800/F800 inverter. When 'E.SAF' is indicated and a fault signal is output, a fault may be occurring in the FR-A800/F800 inverter

### Operation check procedure

Check the operation of the safety stop function as follows.

1) Change and check the I/O state between S1-SIC and S2-SIC shown in the following matrix of the safety relared signals.

2) If the inverter operation differs from the one shown in the matrix, the FR-A800/F800 may have a fault.

3) If the inverter operates as described in the matrix, check the system performance. Press the emergency switch, press the start/restart button while a failure is detected (So(SO)-SOC opened), and so on.

4) Finally clear the faults history of the FR-A800/F800 inverter (see the Instruction Manual for how to clear the faults history).

The FR-A800/F800 inverter's safety related I/O status obeys the following matrix.

#### Matrix of safety related signals

Input	Internal safety	Input terminal*1, *2		Output terminal	Operation panel indication		
power	on our status	S1	S2	So(SO)	E.SAF*6	<b>SA</b> *7	
OFF	—	_	_	OFF	Not displayed	Not displayed	
	Normal	ON	ON	ON *3	Not displayed	Not displayed	
	Normal	ON	OFF	OFF *4	Displayed	Displayed	
	Normal	OFF	ON	OFF *4	Displayed	Displayed	
ON	Normal	OFF	OFF	ON *3	Not displayed	Displayed	
	Fault	ON	ON	OFF	Displayed	Not displayed *5	
	Fault	ON	OFF	OFF	Displayed	Displayed	
	Fault	OFF	ON	OFF	Displayed	Displayed	
	Fault	OFF	OFF	OFF	Displayed	Displayed	

\*1 ON: The transistor is conducted. OFF: The transistor is not conducted.

\*2 When not using the safety stop function, short across terminals S1 and PC, S2 and PC, and SIC and SD to use the inverter. (In the initial status, terminals S1 and PC, S2 and PC, and SIC and SD are respectively shorted with shorting wires.)

\*3 If any of the protective functions shown in the following table is activated, the terminal So(SO) and the SAFE output signal turns OFF

Error definition	Operation panel indication	Error definition	Operation panel indication
Option fault	E.OPT	Overspeed occurrence	E.OS
Communication option fault	E.OP1 to E.OP3	Speed deviation excess detection	E.OSD
Parameter storage device fault	E.PE	Signal loss detection	E.ECT
Retry count excess	F RFT	Excessive position fault	E.OD
Parameter storage device fault	E PE2	Brake sequence fault	E.MB1 to E.MB7
		Encoder phase fault	E.EP
short circuit/	E OTE	Magnetic pole position unknown	E.MP
RS-485 terminals power supply	E.CIE		E.CPU
short circuit		CPU fault	E.5 to E.7
24 VDC power fault	E.P24	Internal circuit fault	E.13
Safety circuit fault	E.SAF		1

- \*4 If the internal safety circuit is operated normally, the terminal So(SO) and the SAFE output signal remain ON until E.SAF is displayed, and the terminal So(SO) and the SAFE output signal turn OFF when E.SAF is displayed.
- \*5 SA is displayed when the terminals S1 and S2 are identified as OFF due to the internal safety circuit failure.
- \*6 If another fault occurs at the same time as E.SAF, the other fault can be displayed.
- \*7 If another warning occurs at the same time as SA, the other warning can be displayed.

### • NOTE

- The response time from safety stop signal input to drive shutoff (safe state) is faster than 8ms.
- Hold the ON or OFF status for 2 ms or longer to input signal to terminal S1 or S2. Signal input shorter than 2 ms is not recognized.

#### WARRANTY

When using this product, make sure to understand the warranty described below.

#### 1. Warranty period and coverage

We will repair any failure or defect (hereinafter referred to as "failure") in our FA equipment (hereinafter referred to as the "Product") arisen during warranty period at no charge due to causes for which we are responsible through the distributor from which you purchased the Product or our service provider. However, we will charge the actual cost of dispatching our engineer for an on-site repair work on request by customer in Japan or overseas countries. We are not responsible for any on-site readjustment and/or trial run that may be required after a defective unit are repaired or replaced.

#### [Term]

The term of warranty for Product is twelve months after your purchase or delivery of the Product to a place designated by you or eighteen months from the date of manufacture whichever comes first ("Warranty Period"). Warranty period for repaired Product cannot exceed beyond the original warranty period before any repair work.

#### [Limitations]

- (1) You are requested to conduct an initial failure diagnosis by yourself, as a general rule. It can also be carried out by us or our service company upon your request and the actual cost will be charged. However, it will not be charged if we are responsible for the cause of the failure.
- (2) This limited warranty applies only when the condition, method, environment, etc. of use are in compliance with the terms and conditions and instructions that are set forth in the instruction manual and user manual for the Product and the caution label affixed to the Product.
- (3) Even during the term of warranty, the repair cost will be charged on you in the following cases;
  - a failure caused by your improper storing or handling, carelessness or negligence, etc., and a failure caused by your hardware or software problem
  - a failure caused by any alteration, etc. to the Product made on your side without our approval
  - a failure which may be regarded as avoidable, if your equipment in which the Product is incorporated is equipped with a safety device required by applicable laws and has any function or structure considered to be indispensable according to a common sense in the industry
  - a failure which may be regarded as avoidable if consumable parts designated in the instruction manual, etc. are duly maintained and replaced
  - any replacement of consumable parts (condenser, cooling fan, etc.)
  - a failure caused by external factors such as inevitable accidents, including without limitation fire and abnormal fluctuation of voltage, and acts of God, including without limitation earthquake, lightning and natural disasters
  - a failure generated by an unforeseeable cause with a scientific technology that was not available at the time of the shipment of the Product from our company
  - any other failures which we are not responsible for or which you acknowledge we are not responsible for

#### 2. Term of warranty after the stop of production

- (1) We may accept the repair at charge for another seven (7) years after the production of the product is discontinued. The announcement of the stop of production for each model can be seen in our Sales and Service, etc.
- (2) Please note that the Product (including its spare parts) cannot be ordered after its stop of production.

#### 3. Service in overseas

Our regional FA Center in overseas countries will accept the repair work of the Product; however, the terms and conditions of the repair work may differ depending on each FA Center. Please ask your local FA center for details.

#### 4. Exclusion of loss in opportunity and secondary loss from warranty liability

Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to:

- (1) Damages caused by any cause found not to be the responsibility of Mitsubishi.
- (2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products.
- (3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products.
- (4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

#### 5. Change of Product specifications

Specifications listed in our catalogs, manuals or technical documents may be changed without notice.

#### 6. Application and use of the Product

- (1) For the use of our product, its applications should be those that may not result in a serious damage even if any failure or malfunction occurs in product, and a backup or fail-safe function should operate on an external system to product when any failure or malfunction occurs.
- (2) Our product is designed and manufactured as a general purpose product for use at general industries. Therefore, applications substantially influential on the public interest for such as atomic power plants and other power plants of electric power companies, and also which require a special quality assurance system, including applications for railway companies and government or public offices are not recommended, and we assume no responsibility for any failure caused by these applications when used. In addition, applications which may be substantially influential to human lives or properties for such as airlines, medical treatments, railway service, incineration and fuel systems, man-operated material handling equipment, entertainment machines, safety machines, etc. are not recommended, and we assume no responsibility for any failure caused by these applications when used. We will review the acceptability of the abovementioned applications, if you agree not to require a specific application. Please contact us for consultation.

### **Restricted Use of Hazardous Substances in Electronic and Electrical Products**

The mark of restricted use of hazardous substances in electronic and electrical products is applied to the product as follows based on the "Management Methods for the Restriction of the Use of Hazardous Substances in Electrical and Electronic Products" of the People's Republic of China.

### 关于电器电子产品有害物质限制使用

根据中华人民共和国的《电器电子产品有害物质限制使用管理办法》,对适用于产品的"电器电子产 品有害物质限制使用标识"的内容记载如下。

电器电子产品有害物质限制使用标识要求



本产品中所含有的有害物质的名称、含量、含有部件如下表所示。

•产品中所含有害物质的名称及含量

	有害物质*1						
部件名称*2	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr (VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)	
电路板组件 (包括印刷电 路板及其构成的零部件, 如电阻、电容、集成电路、 连接器等)、电子部件	×	0	×	0	0	0	
金属壳体、金属部件	×	0	0	0	0	0	
树脂壳体、树脂部件	0	0	0	0	0	0	
螺丝、电线	0	0	0	0	0	0	

上表依据SJ/T11364的规定编制。

O: 表示该有害物质在该部件所有均质材料中的含量均在GB/T26572规定的限量要求以下。

×: 表示该有害物质在该部件的至少一种均质材料中的含量超出GB/T26572规定的限量要求。

\*1 即使表中记载为×,根据产品型号,也可能会有有害物质的含量为限制值以下的情况。

\*2 根据产品型号,一部分部件可能不包含在产品中。

#### REVISIONS

\*The manual number is given on the bottom left of the back cover.

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1	1	

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